



NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK 198-1" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
- 7) WEIGHT: N/A

C	-3 ADDED 1/4-20 UNC-2B THREADED HOLES	KPT	21.11.11
B	-1, -3 ADDED Ø0.531 THRU HOLES	KPT	20.10.08
A	NEW ISSUE	KPT	20.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO.	REV. C
MFG. APPR.	FK	<b>DSK 198</b>	SHEET 1 OF 2
APPROVED	<i>SAD</i>	TITLE	SCALE
DE APPR.		TEMPERATURE TEST BASE PLATE	NTS
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